GM transmissions

[edit] Automatic

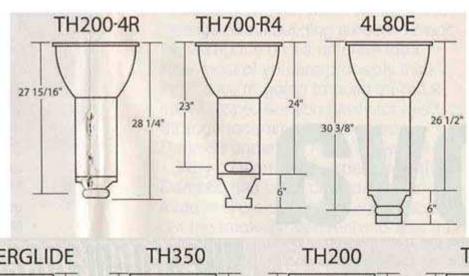
[edit] General information

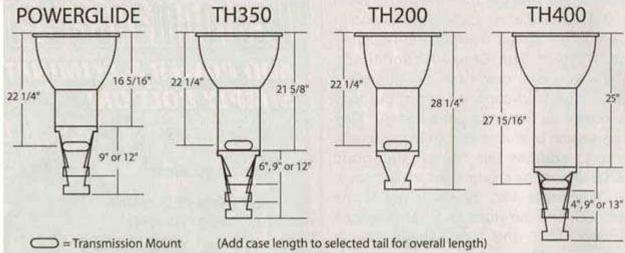


Transmission identification by pan shape with gear ratios.

| Image Number | Transmission(s) | Pan Bolts | 1st Gear | 2nd Gear | 3rd Gear | 4th Gear | Reverse |
|---------------------|--------------------------------------|-----------|-----------|----------|-----------------|----------|-----------|
| 1 | Aluminum Powerglide | 14 | 1.76/1.82 | 1.00 | - | - | 1.76/1.82 |
| 2 | TH200 (Metric), TH200C (Metric) | 11 | 2.54 | 1.57 | 1.00 | - | 2.06 |
| 3 | TH250, TH250C, TH350, TH350C, TH375B | 13 | 2.52 | 1.52 | 1.00 | - | 1.94 |

| 4 | TH375C, TH400, TH475, 3L80, 3L80HD | 13 | 2.48 | 1.48 | 1.00 | - | 2.07 |
|---|------------------------------------|----|------|------|------|------|------|
| 5 | TH200-4R | 16 | 2.54 | 1.57 | 1.00 | 0.67 | 2.06 |
| 6 | TH700-R4, 4L60, 4L60E | 16 | 3.06 | 1.62 | 1.00 | 0.70 | 2.29 |
| 7 | 4L80E | 17 | 2.48 | 1.48 | 1.00 | 0.75 | 2.07 |





NOTE: An aluminum powerglide also exists with an 18" extension housing.

| | | Case T | уре | Trans U | sage* | Vacuum Modulator | Kickdown |
|--------------|-------------|---------|-----------|---------|----------|------------------|----------|
| Trans | Years | BOP | Chevy V-8 | Stock | Modified | Location | Cable |
| Alum PG | '62-'72 | - | X | C | A | Yes, left rear | Rod |
| TH200 | '76-'79 | X | X | D | C | No | Yes |
| TH200C | '80-'87 | X | X | D | C | No | Yes |
| TH350 | '69-'79 | X | X | C | В | Yes, right front | Yes |
| TH350C | '80-'86 | X | X | C | В | Yes, right front | Yes |
| TH200-4R | '81-'90 | Univers | sal | C | C | No | Yes |
| TH700R4/4L60 | '82-'92 | _ | X | C | В | No | Yes |
| 4L60E | '93-present | = | X | C | В | No | No |
| TH400/3L80 | '64-'90 | X | X | A | A | Yes, right rear | No |
| 4L80E | '91-present | = | X | A | A | No | No |

[<u>edit</u>] TH250, TH250C, TH350, TH350C, TH375B transmissions

 $[\underline{\text{\bf edit}}]$ Identifying transmissions in the TH350 family.

| Transmission | Type | Wire Plug | Band Adjusting Screw | Tail Housing |
|---------------|------------|-------------|-----------------------------|-----------------|
| TH250 | Non-lockup | None | Yes | 6" |
| TH250C | Lockup | Driver Side | Yes | 6" or 9" |
| TH350 | Non-lockup | None | None | None, 6", or 9" |
| TH350C | Lockup | Driver side | None | None, 6", or 9" |
| TH375B | Non-lockup | None | None | 12" |

NOTE 1: Any of these may also have a switch on the passenger side near the TV cable.

NOTE 2: ALL V8 style Lockup transmissions have an input shaft with a polished tip and rubber O ring at the front end of this shaft.

[edit] List of vehicles that used the TH350 as original equipment:

The TH350 was used in some Y- and F-body cars in 1968, then across the board from 1969-'80. From '81-'86 the TH350C was available.

1969-'84 Buick, Chevrolet, Olds and Pontiac full-size cars

1969-'81 Buick, Chevrolet, Olds and Pontiac A-body, G-body and F-body cars (some F-body in '68)

1973-'79 Buick, Chevrolet, Olds and Pontiac X-body cars

1969-'78 Riviera

1968-'82 Corvette

1975-'80 Buick, Chevrolet, Olds and Pontiac H-body cars (Vega, Monza, Skyhawk, etc.)

1981-'82 Cadillac Fleetwood and Deville (CBC-350 and TH350C versions)

1973-'85 Chevy and GMC 2WD and 4WD pickups, Blazers, G-10, G-20 vans and Suburbans

[edit] TH200, TH200-R4 transmissions

[edit] Identifying transmissions in the TH200 family.

Photo of a multi-pattern bell housing on a 200-4R



Photo of a 200-4R transmission with BOP design bell housing bolt pattern. Notice the valley between the top two bolt holes.



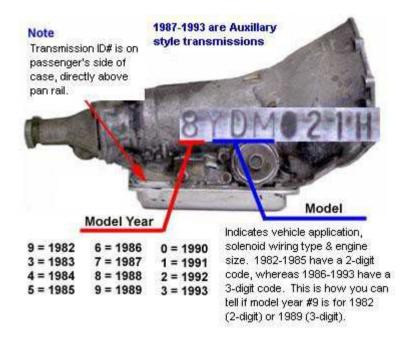
Photo of a Chevrolet bell housing bolt pattern. Notice the peak between the top two bolt holes on the bell housing.



[edit] TH700-R4, 4L60 transmissions

[edit] Identifying transmissions in the TH700-R4 family

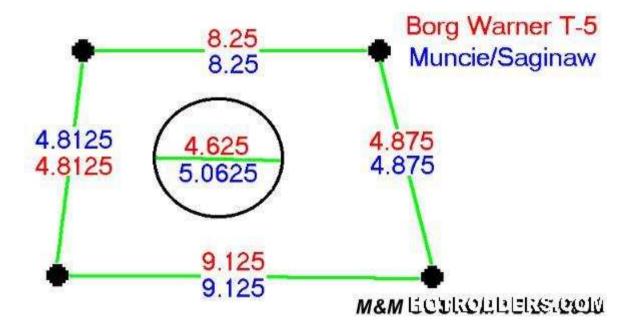
[edit] 700-R4



[edit] Manual

[edit] General Information

[edit] Bell housing bolt pattern and measurements



[edit] Muncie M20, M21, M22 transmissions

[edit] Identifying Muncie M20 series transmissions.

Link to a Muncie page showing gear ratio, spline counts, exploded view, parts list, etc.

Muncie ratios from D&L Transmissions.

[edit] Saginaw transmissions

[edit] Saginaw 4-speed transmission

[edit] Cast iron case

3 shift levers on side cover

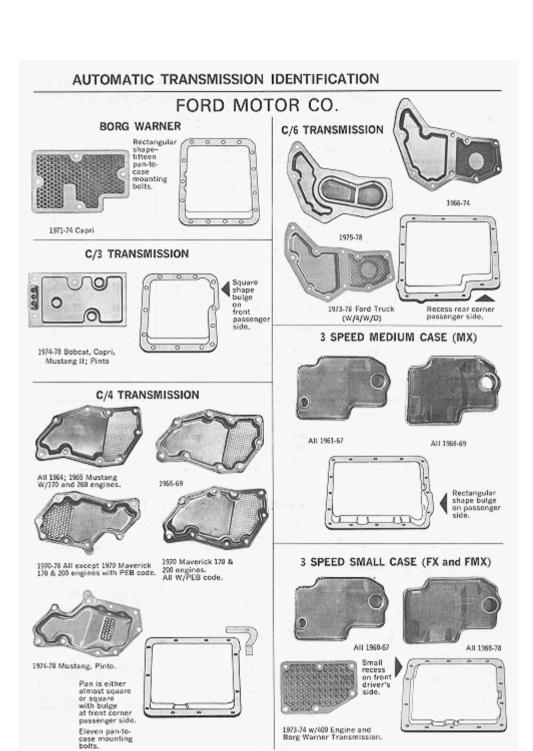
| Saginaw 4-speed Gear Ratios | | | | | | | | |
|-----------------------------|----------|----------|-----------------|----------|--------|--|--|--|
| Input | 1st Gear | 2nd Gear | 3rd Gear | 4th Gear | Notes | | | |
| No grooves | 2.84 | 2.01 | 1.34 | 1.00 | | | | |
| 1 groove | 2.54 | 1.80 | 1.44 | 1.00 | Common | | | |
| 1 groove | 2.54 | 1.80 | 1.32 | 1.00 | Rare | | | |
| 2 grooves | 3.11 | 2.20 | 1.47 | 1.00 | | | | |
| 3 grooves | 3.50 | 2.46 | 1.65 | 1.00 | | | | |

[edit] Ford Transmissions

[edit] Automatic

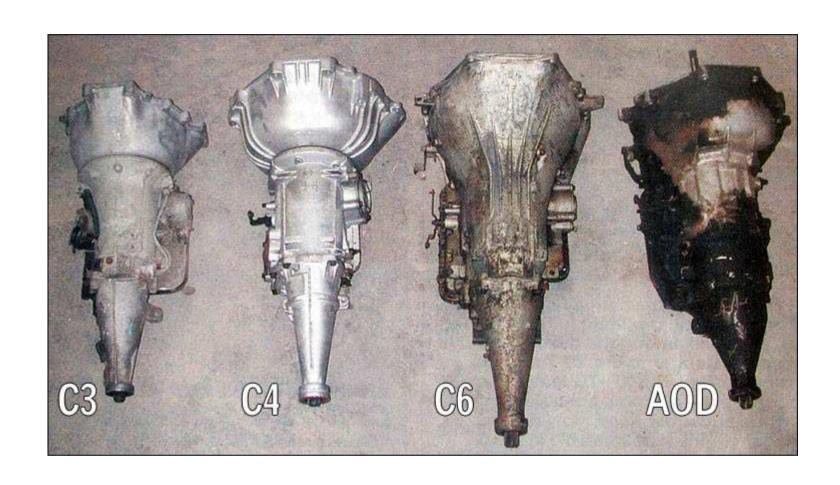
[edit] General information

[edit] Ford transmission ID

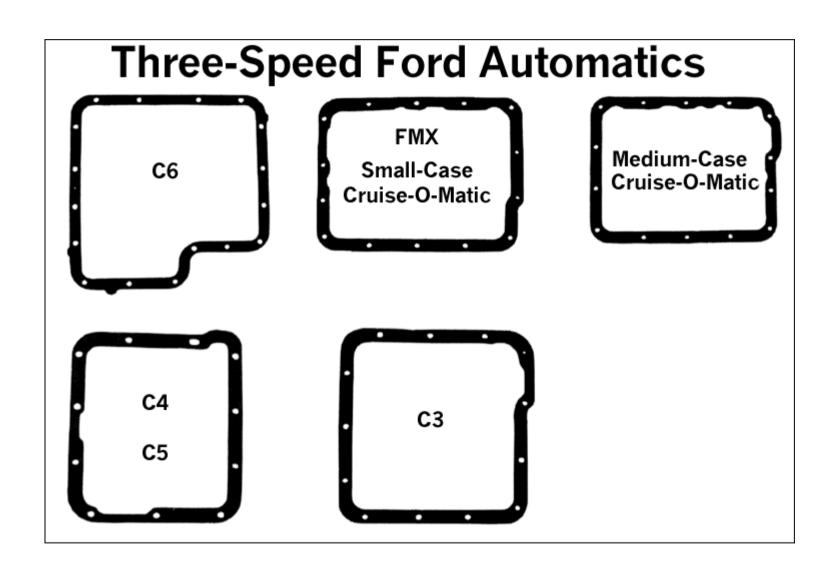


| Gear Ratios of Popular Ford Automatic Transmissions | | | | | | | |
|--|----------|----------|-----------------|----------|--|--|--|
| Transmission | 1st Gear | 2nd Gear | 3rd Gear | 4th Gear | | | |
| C4/C5/C6 | 2.46 | 1.46 | 1.00 | - | | | |
| AOD/AODE | 2.40 | 1.47 | 1.00 | 0.67 | | | |
| 4R70W | 2.84 | 1.55 | 1.00 | 0.70 | | | |
| E4OD/4R100 | 2.71 | 1.54 | 1.00 | 0.71 | | | |

[edit] C3/C4/C5/C6/AOD series comparison



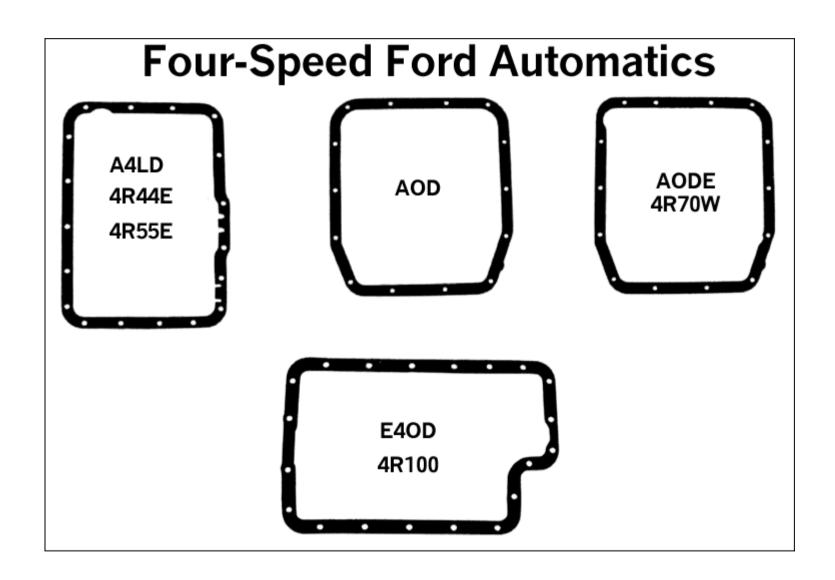
[edit] 3-speed identification



| Transmission(s) | Pan Bolts |
|-----------------|-----------|
| C3 | 13 |

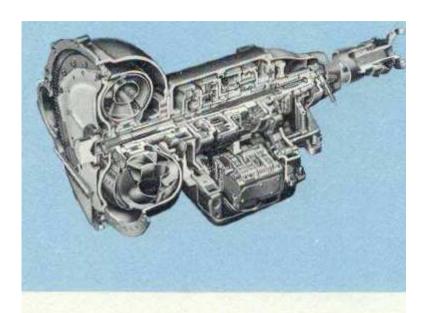
| C4, C5 | 11 |
|-------------------------------|----|
| C6 | 17 |
| FX Cruiso, MX Cruiso, FMX, CW | 14 |

[edit] 4-speed identification



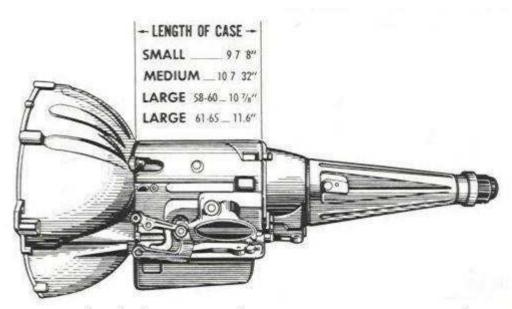
| A4LD, 4R44E, 4R55E | 18 |
|---------------------------|----|
| AOD, AODE, 4R70W | 14 |
| E4OD, 4R100 | 20 |

[edit] Ford-o-matic S3



FORDOMATIC

Torque converter combined with automatic gear mechanism. Water-cooled with V-8 engines (air-cooled with Six). Three forward gears, one reverse. Automatic "low-gear" starts and "intermediate-gear" passing with selector in Drive (DR). Illuminated selector dial with steering-post in the cooled with selector dial with steering-post in the cooled with selector dial with steering-post in the cooled with automatic selector dial with steering-post in the cooled with selector dial with steering-post in the cooled with Six).



Do NOT include spacer between case & extension housing in the above measurements.

Retrebbles.com

[edit] The Cruise-O-Matic

Introduced in 1951, the Cruise-O-Matic series of three-speed automatics (which includes the FMX) was used in Ford, Lincoln and Mercury passenger cars until 1979, and in light trucks from 1968 through 1979.

They came in three configurations:

- 1. The small case (from 1951 to 1966).
- 2. The medium case (from 1955 to 1968).
- 3. The FMX (from 1967 to 1979).

- Early Cruise-O-matics had a filler tube that attached to the transmission pan.
- FMX transmissions filler tube slid into the main case.

The Cruise-O-Matic/FMX transmissions are easily identified by their design, which incorporates a cast-iron main case (unlike all other Ford three-speed automatic offerings) with separate aluminum bellhousings and extension housings bolted to it. The Cruise-O-Matics should be avoided in performance applications as very little is available in the way of aftermarket performance parts other than shift kits. The Cruise-O-Matics were also offered with all three bolt-common V8-pattern bellhousings.

[edit] C4/C5

[edit] General information

- Years
 - o C4: 1964-1982
 - o C5: 1982-1986
- Bell housing: Aluminum
 - o Case fill: Attaches to case with 7 pump bolts
 - o Pan fill: Attaches to case with 5 bolts around outside of pump
- Case: Aluminum; 11 pan bolts; 2 adjusting screws; 2 servos; Modulator (Except PEG-A build code)
 - o Case fill: Dipstick tube in case
 - o Pan fill: Dipstick tube in pan
- Extension housing (2wd, Divorced 4x4): Aluminum; 6 bolts to case
- Adapter housing (Married 4x4): 6 bolts to case
 - o C4: Cast iron
 - o C5: Aluminum
- Front oil pump: 7 bolts to case
- Input shaft
 - o 24x24 spline (1964-1969)
 - o 26x26 spline (1970 only)
 - o 26x24 spline (1971-1986)

[edit] C6

[edit] General Information

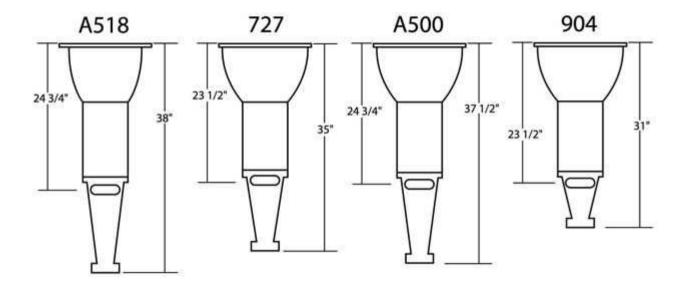
- Years: 1966-1996
- Bell housing: Integral
 - o Big block (351M, 460, etc): 7-11/16" top bolt centers, No cutout on bottom
 - o Diesel (426): 7-11/16" top bolt centers; Cutout on bottom
 - o FE block (330/360/390): Round with starter at about 9:00
 - o Lincoln (460): 5-3/4" top bolt centers; Pointed top
 - o Lincoln (462): 5-1/4" top bolt centers; Pointed top
 - o Small block (302, 351W, etc): 5-1/8" top bolt centers
- Case: Aluminum; 11 pan bolts; 1 adjusting screw; 1 servo; Modulator
- Extension housing (2wd, Divorced 4x4): 6 bolts to case
 - o Aluminum
 - 7": Bearing; 0, 1, or 2 threaded bosses; With or without speedometer hole
 - 13-7/8": Bushing; With or without damper provision
 - 18": Bushing
 - Cast Iron
 - 5-3/8": Bearing; Bolt-on cast iron speedometer housing
 - 13-3/4": Bushing;
 - 17-1/4": Bushing; Mount near case or near speedometer hole; With or without damper provision
- Adapter housing (Married 4x4): 6 bolts to case
 - o Aluminum
 - 5-3/4": 0, 1, or 2 threaded bosses; 1 or 2 transfer case cutouts
 - **8**-3/4"
 - Cast iron
 - 5-3/4": 1 threaded boss; 1 or 2 transfer case cutouts
 - **8**-3/4"
- Front oil pump: 7 bolts to case
- Input shaft
 - o 31x31 splines (1966-1971)

o 31x30 splines (1972-1996)

[edit] Manual

[edit] Mopar transmissions

[edit] Automatic



= Transmission Mount



A518/A618 (Left), A727 (Center), A500 (Right)

[edit] Manual

[edit] AMC/Rambler transmissions

Antti-Ville Nauha (Pori, Finland) AMC CLUB FINLAND (AMCCF) long ago compiled this excellent <u>guide to identifying AMC and Rambler transmissions</u>.

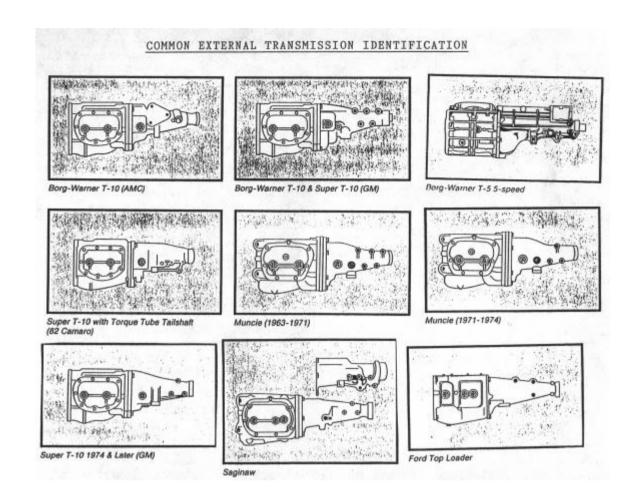
http://www.charlietranny.com/AMC.htm

[edit] Other transmissions

[edit] Automatic

[edit] Manual

Common manual transmission identification



Quelle: hotrodders.com